Inconel 718 Cold Drawn Bar (UNS N07718) — Technical Data Sheet

Inconel 718 Cold Drawn Bar supplied to ASTM B637 / ASME SB637 — values are minimum requirements per the governing ASTM specification.

Chemical Composition (ASTM B637)

Element	Content
Nickel (Ni)	50.0–55.0%
Chromium (Cr)	17.0–21.0%
Iron (Fe)	Balance
Niobium + Tantalum (Nb + Ta)	4.75–5.50%
Molybdenum (Mo)	2.80–3.30%
Titanium (Ti)	0.65–1.15%
Aluminum (Al)	0.20–0.80%
Cobalt (Co)	1.00% max.
Carbon (C)	0.08% max.
Manganese (Mn)	0.35% max.
Silicon (Si)	0.35% max.
Phosphorus (P)	0.015% max.
Sulfur (S)	0.015% max.
Copper (Cu)	0.30% max.
Boron (B)	0.002–0.006%

Mechanical Properties (Minimum, Room Temperature)

Product Form	Condition	Tensile Strength, min.	Yield Strength (0.2%), min.	Elongation, min.	Hardness, min.
Drawn bar, all sizes	ASTM B637, solution treated + aged	>=1275 MPa (185 ksi)	>=1034 MPa (150 ksi)	12%	>=331 HBW

Physical Properties (Typical)

Property	Value
Alloy	Inconel 718
UNS	N07718
Werkstoff	2.4668
Density	Approx. 8.19 g/cm³
Melting Range	Approx. 1260–1336°C
Alloy Type	Nickel-chromium-iron
Strengthening	Precipitation hardening

Heat Treatment

Step	Treatment Behind the Drawn Bar
Solution anneal	Near 940 to 1010 °C, then air cooled
First age	718 °C for 8 hours, then furnace cooled at about 55 °C per hour
Second age	621 °C for 8 hours, then air cooled

Standards and Designations

Standard	Product or Application
ASTM B637 / ASME SB637	Nickel alloy bar, forgings and forging stock, aged
AMS 5662	Bars, forgings and rings, solution treated and aged
UNS N07718 - W.Nr. 2.4668 - NiCr19Fe19NbMo	Material designations

Typical Supply Dimensions — Inconel 718 Cold Drawn Bar

Product Form	Typical Supply Range
Standard drawn bar	3–80 mm diameter, die drawn
Tight drawn bar	3–60 mm diameter to closer bands
Drawn coil	3–16 mm diameter supplied in coil

Surface Finishes

Surface Condition	Typical Use
Die drawn	Bright, scale-free skin for general machining on this drawn bar.
Drawn and straightened	Low bow for bar feeders and long shaft blanks.
Drawn, oiled	Protective oil film for export packing of drawn bar.

Values are for reference; the mill test certificate prevails for final acceptance. Dimensions, conditions, and surface finishes are confirmed at quotation.